

Receiving Report

Date:

11/12/09

Batch No:

M118816

Supplier:

THYSON

Dart P/O:

15501

Packing Slip:

Yes ☒

No ☐

Invoice:

Yes ☐

No ☒

Receipt:

Cash ☐

Cr ☒

Release Note Attached:

Yes ☒

No ☐

N/A ☐

Waybill Attached:

Yes ☐

No ☒

N/A ☐

Shipment Complete:

Yes ☒

No ☐

N/A ☐

QC6 Inspection

☒

N/A ☐

Work Order

Sub 12/09

N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK)

Level 12

[Signature]

Production/Admin:

Date

11/12/09

Received/Costing

Initial

[Signature]

Location

I N V O I C E

Sold By:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 9057389033

No: PEC IV-588628
 Date: 09Dec11
 Due: 08Jan12
 Remit to:
 THYSSENKRUPP MATERIALS NA
 c/o T27540
 P.O. BOX 4275, POSTAL STATION 'A'
 TORONTO, ONTARIO M5W 5V8

Sold To: (20115)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

Shipped To: (1)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

Shp Dt 09Dec11 Ord Dt 28Nov11 SO No ST-393932 B/L PEC 743087
 Trm NET 30 DAYS/NET 30 JOURS PO/Rel 15551/BRIDGETTE
 Frt PREPAID Via TRANSFER TRUCK FOB CONCORD
 Slp TRINA VINCE (905-532-1365 Pbl

1 ALUMINUM SHEET 2024 -T3 .0640 Nom X 48.0000" X 144.0000"	4 PCS		179 LBS
MATERIAL	4 PCS @	262.0000 EA	1,048.00 ✓
2 ALUMINUM PLATE 7075T7351 2.50" THICK X 3.2500" X 72.0000"	1 PCS		60 LBS
MATERIAL	1 PCS @	353.0000 EA	353.00 ✓

Total Shipped: 5 PCS 239 LBS
 Interest will be charged at 1.5% per month or
 18% per year on overdue accounts.

***** CLOSED FOR THE HOLIDAYS *****
 ON DEC. 26TH & 27TH, 30TH & JAN. 2ND.
 WE ARE OPENED FOR BUSINESS ON DEC. 28TH & 29TH.
 HAVE A HAPPY HOLIDAY SEASON!
 *** SALES DEPT. OFFICE HOURS ***
 7:30 AM TO 5:00 PM - MONDAY TO FRIDAY
 **** TEL. 800-926-2600 ****
 *** CUSTOMER PICK-UP HOURS ***
 *** 9:00 AM TO 4:00 PM ***
 ****PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
 ADDED TO EVERY ORDER. ***

 * WE STOCK STAINLESS STEEL!!!! *
 * PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

TPS/GST TVH/HST 140223934 RT0001
 # TVQ - QST 1017327981 TQ0001

Material	Processing	Freight	Other	Taxes	TOTAL DUE
1,401.00				182.13	1,583.13

 Taxes: ONHSTS 182.13
 ***** PAID *****

Page: 1 Last

JAN 12 2012

10081

Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors PO ID PO15551 Receipt Dates from 12/9/2011 to 12/9/2011

All Item ID/GI/WOs	All Rec. Employees	All Currencies
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Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M/ Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID \ Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO15551	3		M2024T3S.063	sf	12/6/2011	12/9/2011	192.0000	\$5.46	0.0000	0	\$1,048.00
CAD	No		2024-T3 .063 sheet	sf	192.0000	DESJ02		\$1,048.00	0.0000	0	
			119916								
	4		M7075T73B2.500X0	f	12/6/2011	12/9/2011	6.0000	\$58.83	0.0000	0	\$353.00
			3.25								
	No		7075-T73 Bar 2.50 x	f	6.0000	DESJ02		\$353.00	0.0000	0	
			3.25								
			119916								
Total Received Quantity:											198.0000
Total Qty to Inspect (PO U/M):											0.0000
Total Reject Quantity:											0.0000
Total Receipt Value:											\$1,400.99
Total Balance Due Quantity:											0.0000

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

893
No: PEC 743087
Ship Date 09Dec11 at 14:58 From PFW
Probill
Via TRANSFER TRUCK
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp TRINA VINCE (905-532-1365)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-393932- 1 Your PO # 15551

Part #

Rel # BRIDGETTE

ALUMINUM SHEET 2024 -T3

.0640 Nom X 48.0000" X 144.0000"

Heat Number

Tag No

Quantity
192.00 SFT

PCS
4

Wt LBS
179

2) Our Order PEC-393932- 2 Your PO # 15551

Part #

Rel # BRIDGETTE

ALUMINUM PLATE 7075T7351

2.50" THICK X 3.2500" X 72.0000"

Heat Number

Tag No

Quantity
1.63 SFT

PCS
1

Wt LBS
60

TOTAL: Tags 2 PCS 5 LBS 239

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **

** REFERENCED ON IT **

*****DO NOT CHARGE ENERGY SURCHARGE - BILLED
ON S/O 393931

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT

MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

ALFLR 01583

(1)

SHIP TO:

Charleston Aluminum LLC
480 Frontage Rd
Gaston, SC 29053

KAISER ALUMINUM

Trentwood Works - Spokane, WA 99215

CERTIFIED TEST REPORT

Serial Number
4240572

SOLD TO:

CUSTOMER PO NUMBER: KS-533196		WORK PACKAGE:	CUSTOMER PART NUMBER:		SHIP RUN/LOAD: 102148/11	GOV'T CONTRACT NUMBER:
KAISER ORDER NO: 1125518	LINE ITEM: 1	SHIP DATE: 30-SEP-2011	ALLOY: 2024	CLAD: BARE	TEMPER: T3	PRODUCT DESCRIPTION: HT Flat Sheet
WEIGHT SHIPPED: 3012 LB	QUANTITY: 67 PCS EST.	B/L NUMBER: 2033920	GAUGE: 0.0630 IN	DIAMETER/WIDTH: 48.000 IN		LENGTH: 144.000 IN

MHU 1523931; LOT 558264A8: 67 pieces;

Certified Specifications

AMS 4037/RevN
CMMP 019/RevD

AMS-QQ-A-250/4/RevA
CMMP 025/Rev1

ASTM B 209/Rev07

Test Code: 1504

Test Results

Lot: 558264A8 Cast 544

Drop 26

Ingot 2

Melted in USA

(ASTM E8/B557)
(EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T3	LT / 2 (Min:Max)	66.7 : 67.1 (460 : 463)	44.2 : 44.5 (305 : 307)	19.1 : 19.5

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual	0.10	0.25	4.5	0.56	1.3	0.01	0.09	0.02	0.02	0.01	TOT 0.04

ALLOY LIMITS

	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
2024												
MIN	0.00	0.00	3.8	0.30	1.2	0.00	0.00	0.00	0.00	0.00	EACH	0.05
MAX	0.50	0.50	4.9	0.9	1.8	0.10	0.25	0.15	0.05	0.05	TOT	0.15

Aluminum Remainder





Trentwood Works - Spokane, WA 99215

CERTIFIED TEST REPORT

Serial Number
4240572



CERTIFICATION

KAISER ALUMINUM FABRICATED PRODUCTS, LLC (KAISER) HEREBY CERTIFIES THAT METAL SHIPPED UNDER THIS ORDER WAS MELTED IN THE UNITED STATES OF AMERICA OR A QUALIFYING COUNTRY PER DFARS 225.872-1(a), WAS MANUFACTURED IN THE UNITED STATES OF AMERICA, AND MEETS THE REQUIREMENTS OF DFARS 252.226 FOR DOMESTIC CONTENT. THIS MATERIAL HAS BEEN INSPECTED, TESTED, AND FOUND IN CONFORMANCE WITH THE REQUIREMENTS OF THE APPLICABLE SPECIFICATIONS AS INDICATED HEREIN. ALL METAL WHICH IS SOLUTION HEAT TREATED COMPLIES WITH AMS 2772. ANY WARRANTY IS LIMITED TO THAT SHOWN ON KAISER'S STANDARD GENERAL TERMS AND CONDITIONS OF SALE. TEST REPORTS SHALL NOT BE REPRODUCED EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF KAISER ALUMINUM FABRICATED PRODUCTS, LLC LABORATORY. THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTIRE ON THE CERTIFICATE MAY BE PUNISHED AS A FELONY UNDER FEDERAL LAW. ISO-9001:2000 CERTIFIED.

MIKE KLOCKE, LABORATORIES SUPERVISOR

COPPER AND BRASS SALES**MATERIAL TYPE****ALUMINIUM ALLOYS****PRODUCT DESIGNATION****2014 2024 2224 2324 7050 7075 7150 7175 7475 ALUMEC 89 ALUMEC 99 QC-7****"WARNING"**

SMALL CHIPS,FINE TURNINGS AND DUST MAY IGNITE READILY.EXPLOSION POTENTIAL MAY BE PRESENT WHEN:DUST OR FINES ARE DISPERSED IN THE AIR; FINE, DUST OR MOLTEN ALUMINUM ARE IN CONTACT WITH CERTAIN METAL OXIDES; OR,CHIPS,FINES,DUST OR MOLTEN ALUMINUM ARE IN CONTACT WITH WATER OR MOISTURE.KEEP AWAY FROM IGNITION SOURCE.USE EXPLOSION-PROOF VENTILATION.KEEP MATERIAL DRY.

THIS PRODUCT CONTAINS BERYLLIUM AND COPPER.INHALING BERYLLIUM DUST OR FUMES MAY CAUSE CHRONIC BERYLLIUM DISEASE (CBD),A SERIOUS CHRONIC LUNG DISEASE IN SOME INDIVIDUALS.BERYLLIUM IS A CANCER HAZARD;OVER TIME CBD AND CANCER CAN BE FATAL,TARGET ORGAN IS PRIMARILY THE LUNG.INHALING LARGE AMOUNTS OF COPPER,MAGNESIUM OXIDE,MANGANESE OXIDE,AND ZINC OXIDE FUMES OR DUST MAY CAUSE METAL FUME FEVER WITH FLU-LIKE SYMPTOMS.CHRONIC OVEREXPOSURE TO COPPER MAY CAUSE THICKENING OF THE SKIN;AND SKIN,TEETH,AND HAIR DISCOLORATION.CHRONIC OVEREXPOSURE TO MANGANESE DUST CAN CAUSE CENTRAL NERVOUS SYSTEM DAMAGE,SCARRING OF THE LUNGS AND REPRODUCTIVE HARM IN MALES.TARGET ORGAN IS PRIMARILY THE LUNG,BUT REPEATED HIGH EXPOSURE CAN ALSO AFFECT THE LIVER.CHRONIC OVEREXPOSURE TO IRON OXIDE DUST/FUME MAY CAUSE LUNG SIDEROSIS.CHRONIC OVEREXPOSURE TO SILICON DUST CAN CAUSE CHRONIC BRONCHITIS.OVEREXPOSURE TO AMORPHOUS SILICA CAN CAUSE DRYING OF THE MUCOUS MEMBRANES OF THE EYES,NOSE,AND THROAT.

THIS PRODUCT ALSO CONTAINS NICKEL AND CHROMIUM COMPOUNDS.INHALATION OF NICKEL DUST OR FUME MAY RESULT IN INFLAMMATION OF THE RESPIRATORY TRACT AND CAUSE NASAL AND/OR LUNG CANCER.NICKEL HAS BEEN IDENTIFIED AS A POTENTIAL HUMAN CARCINOGEN.EXPOSURE TO CHROMIUM DUST OR FUMES MAY CAUSE METAL FUME FEVER WITH FLU-LIKE SYMPTOMS AND KIDNEY AND LIVER DAMAGE.UNDER HIGH TEMPERATURES,HEXAVALENT CHROMIUM MAY BE PRODUCED,IF IN THE INSOLUBLE FORM,IT IS A CONFIRMED HUMAN CARCINOGEN.(CALIFORNIA PROPOSITION 65).

IF COATED WITH OIL,MAY CAUSE SKIN IRRITATION/DERMATITIS BY CONTACT.WELDING FUME IS LISTED AS A POSSIBLE CARCINOGENIC TO HUMANS.
READ THE ALUMINIUM/ALUMINIUM ALLOYS MATERIAL SAFETY DATA SHEET (MSDS) ON FILE WITH YOUR EMPLOYER BEFORE WORKING WITH THIS MATERIAL.

* If processing or recycling produces particulate,use exhaust ventilation or other controls designed to prevent exposure to workers. Examples of such activities include melting, welding,grinding,abrasive sawing,sanding and polishing.Any activity which abrades the surface of this material can generate airborne particulate.Use appropriate NIOSH approved respiratory protection (P95; P100 for lead with, quantitative fit testing required) if exposures exceed the permissible limits.

* The Occupational Safety and Health Administration (OSHA) have set mandatory limits on occupational exposures.

* Aluminum, in solid form and as contained in finished products presents no special health risk.

* Sold for manufacturing purposes only.This product can be recycled; contact your sales representative.

For additional information, call or write to Copper and Brass Sales,22355 West Eleven Mile Road, Southfield, MI 48033,telephone 248-233-5600, or visit our web site @ www.copperandbrass.com.

CERTIFIED INSPECTION REPORT

Alcoa Inc.

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

We hereby certify that the material covered by this certificate has been inspected with, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition limits and had the mechanical properties shown on the face of this sheet. This test report shall not be reproduced except in full, without the written approval of the Quality Department. No alteration, addition or other change is authorized to be made in this certificate. The recording of false, fictitious, or otherwise fraudulent statements or entries on this certificate by any recipient may be punished as a felony under applicable law.

Director of Manufacturing Davenport Works

Terrence Thom
Quality Assurance Manager

Page 1 of 2

1315186 Ship Date 0 B.L. No. Invoice No. Ship From: RIVERDALE, IA.
2011-11-30 6538547 00000 1000333771-8
P.O. No./Govt Contract No. Customer Alcoa Item
5400118948 Ln#: 5 COPPER & BRASS SAL G041010318R11

Ship To: COPPER & BRASS SALES INC
WALLINGFORD BRANCH
5 STERLING DR
WALLINGFORD 06492 CT

Item Description
2.5 IN TK (+.085 -.085) X 60.5 IN W (+.375 -
0.000) X 144.5 IN LN (+.5 -.0.0) (N) A/T 7075
T7351 RECTANGLE WITH FINISH, USI 3MM DEAD ZONE REQ'D BOTH SIDES,
SAMED ALFLR0249. AMS-00-A-250/12 IS 2007 EXC MRK AMS-STD-
2154 IS 2010 EXC MRK AMS4078 REV G EXC MRK
ASTMB209 REV 10 EXC MRK ASTMB594 REV 05
EXC MRK BSS7055 REV A EXC MRK CMMF025 REV S
EXC MRK MMS159 REV P EXC MRK PS21211 REV L
(MARKED) KRAFT PAPER
INTERLEAVED MAX GROSS SKID WGT: 5000 LB QUAN TOL +/-
40 & USI CL A 3 MM CQR 0158316 REV 11 CUST REQ 11-11-
14 *** W/E 11-12-10 ***

Num	Package Ticket	Lot	Weight	Quantity	UOM	Inspector	Clock Numbers
1	359746	772471	2234	1	PC	47348	
2	359749	772471	4459	2	PC	47348	
3	359762	772471	4463	2	PC	47348	
			11156	5			

Notes for COR: 0158316.11
PRODUCT PRODUCED AND MARKED TO THE REQUIREMENTS OF AMS-QQ-A-250/12 ALSO MEETS THE REQUIREMENTS OF QQ-A-250/12F. PROD UCT
PRODUCED AND MARKED TO THE REQUIREMENTS OF QQ-A-250/12 F ALSO MEETS THE REQUIREMENTS OF AMS-QQ-A-250/12. THIS MATERIAL HAS BEEN ULTRASONICALLY INSPECTED FULLY IMME RSION - TYPE I.
THIS MATERIAL HAS BEEN ULTRASONICALLY INSPECTED FULLY IMME RSION - TYPE I.
PRODUCT PRODUCED TO THE REQUIREMENTS OF MIL-STD-2154 ALSO MEET THE REQUIREMENTS OF AMS-STD-2154. PRODUCT PRODUCED TO THE
REQUIREMENTS OF AMS-STD-2154 ALSO MEET THE REQUIREMENTS OF MIL-STD-2154.

COR: 0158316.11 -Specification Limits

Temp	Dit	UTS	TYS	ELAD
T7351	Long Transv.	KSI	63.9	PC
	Min	66.0	52.0	6

CERTIFIED INSPECTION REPORT

Alcoa Inc.

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

Ship From: RIVERDALE, IA.

We hereby certify that the material covered by this certificate has been inspected with, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material meet the composition limits and had the mechanical properties shown on the face of this sheet. This test report shall not be reproduced except in full, without the written approval of the Quality Department. No alteration, addition or other change is authorized to be made to this certificate. The recording of false, fictitious, or otherwise fraudulent statements or omissions on this certificate by any recipient may be punished as a felony under applicable law.

Director of Manufacturing Davenport Works

Terence Thom
Quality Assurance Manager

1315186
Ship Date 0 B.L. No. Invoice No. Alcoa No. Item
2011-11-30 6538547 00000 1000333771-8 DE-33771-5
P.O. No./Govt Contract No. Customer Alcoa Item
5400118948 Lm#: 5 COPPER & BRASS SAL G04101031BR11

Page 2 of 2

COR: 0158316.11 -Specification Limits (cont.)
T7351 Elec. Cond. (EC) & MIN 38.0 PCT

Chemical Composition										Other	
										Aluminum	
Alloy 7075 Lot: 772471	Max	SI	FE	CU	MN	MG	CR	ZN	TI	Each	Total
	Min		0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05
- Mechanical, Physical, Metallurgy, Quantometer Results										REMAIN	
Tmper Dir T7351 Long Transv.	No->	UTS	TVS	EL4D							
	Test	KSI	KSI	PCT							
	3	71.7	60.7	10.6							
		71.6	60.8	11							
		71.5	60.6	10.4							
T7351	Elect Cond	%IACS 40.5 41.2 41.0 PCT									
Cast Number H9397014	Chemical - OES	SI	FE	CU	MN	MG	CR	ZN	TI		
	Actuals	0.07	0.27	1.7	0.03	2.5	0.19	5.7	0.02		

This material was melted in the United States or a Qualifying Country [REF DFARS 225.872.1(a)]; it was manufactured in the United States